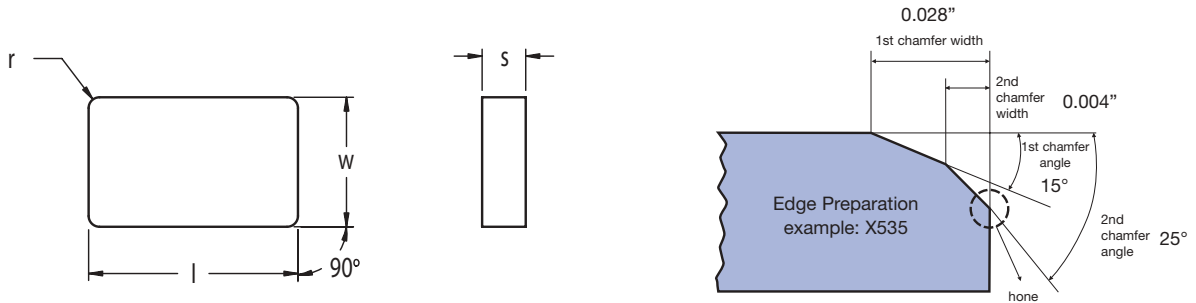


L and R Style Turning Inserts

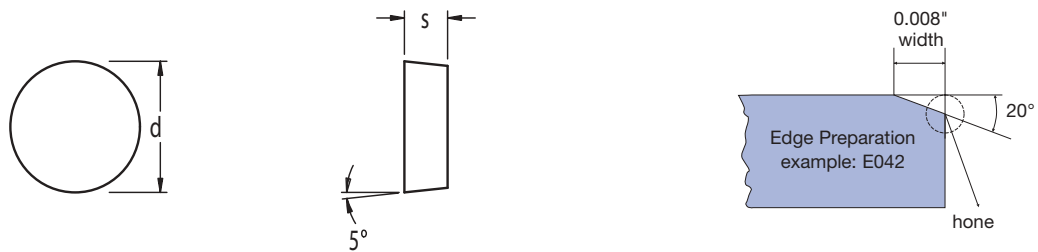
LNJ



Part Number		Dimensions (inch)							Grade					
ANSI	ISO	d	l	s	r	m	m1	h	SA7402		SA8204		SA8405	
									Stock	Edge Prep	Stock	Edge Prep	Stock	Edge Prep
LNJ6688	LNJN381232	-	1.520	0.500	0.125	0.750	-	-	◆◆◆	X535	-	-	◆	X435

Ordering example: LNJ 6688 SA7402

RBG



Part Number		Dimensions (inch)							Grade					
ANSI	ISO	d	l	s	r	m	m1	h	SA7402		SA8204		SA8405	
									Stock	Edge Prep	Stock	Edge Prep	Stock	Edge Prep
RBG32	RBGN090300	0.375	-	0.125	-	-	-	-	◆◆◆	E022	-	-	-	-
RBGN1007M0	RBGN1007M0	0.394	-	0.313	-	-	-	-	◆◆◆	E042	◆◆	E040	-	-
RBG43	RBGN120400	0.500	-	0.187	-	-	-	-	◆◆◆	E042	◆◆	E040	-	-
RBG44	RBGN120600	0.500	-	0.250	-	-	-	-	◆◆◆	E042	◆◆	E040	-	-
RBG45	RBGN120700	0.500	-	0.313	-	-	-	-	◆◆◆	E042	◆◆	E040	◆◆	E020

Ordering example: RBG 32 SA7402

Star Guide Key to Recommended Inserts

Material Designations								
	P	Unalloyed Steels	M	Stainless Steels	K	Cast Irons	S	High Temp. Alloys
	P	Alloyed Steels	M	PH Stainless	N	Aluminium & Alloys	H	Hard Materials

