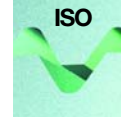


# TMX 6

## Indexable Thread Milling Cutters



TMX		Dimensions (inch)						Spares			
EDP #	Part Number	D*	D <sub>1</sub>	D <sub>2</sub>	L	L <sub>1</sub>	No. of Inserts	EDP#	S8T	EDP#	T6F
014833	<b>TMX126</b>	0.35	0.50	0.27	2.71	0.47	1	015564	S8T	015068	T6F
014834	<b>TMX206</b>	0.35	0.75	0.27	3.30	0.67	1	015564	S8T	015068	T6F

\* Minimum bore should be 1/3 greater than D.



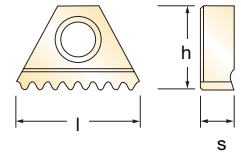
TMM



## TMX 6 Technical Advice

Thread Milling Cutter Order Example: **TMX206**  
 Thread Milling Insert Order Example: **TM6EN24W SFZ**  
 For complete cutting conditions refer to page: **208**

# Inserts for TM 6



EDP #	Part Number	Grade	Work Material	Dimensions (inch)		
				l	h	s
014754	TM6N0.5ISO	SFZ		0.409	0.244	0.102
014755	TM6N0.75ISO	SFZ		0.409	0.244	0.102
014756	TM6N1.0ISO	SFZ		0.409	0.244	0.102
021315	TM6N1.25ISO	SFZ		0.409	0.244	0.102
021316	TM6N1.5ISO	SFZ		0.409	0.244	0.102
017385	TM6N40UN	SFZ		0.409	0.244	0.102
014762	TM6N32UN	SFZ		0.409	0.244	0.102
014761	TM6N28UN	SFZ		0.409	0.244	0.102
014760	TM6N24UN	SFZ		0.409	0.244	0.102
014759	TM6N20UN	SFZ		0.409	0.244	0.102
023461	TM6N18UN	SFZ		0.409	0.244	0.102
014757	TM6N16UN	SFZ		0.409	0.244	0.102
023460	TM6E28UN	SFZ		0.409	0.244	0.102
014758	TM6E18UN	SFZ		0.409	0.244	0.102
021323	TM6EN40W	SFZ		0.409	0.244	0.102
021322	TM6EN32W	SFZ		0.409	0.244	0.102
021321	TM6EN28W	SFZ		0.409	0.244	0.102
021320	TM6EN26W	SFZ		0.409	0.244	0.102
021319	TM6EN24W	SFZ		0.409	0.244	0.102
021318	TM6EN20W	SFZ		0.409	0.244	0.102
021317	TM6EN19W	SFZ		0.409	0.244	0.102

## TM6\_ISO

Internal



## TM6\_UNIFIED

Internal



## TM6\_UNIFIED

External



## TM6\_WHITWORTH

Internal & External



## Star Guide Key to Recommended Tools

Material Designations					
	Unalloyed Steels	Stainless Steels	Cast Irons	High Temp. Alloys	
	Alloyed Steels	PH Stainless	Aluminum & Alloys	Hard Materials	